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D4964-1**Job Sheet 188302****Part No:** D4964-1**Job Qty:** 7 ea**Part Name:** Step Leg**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/7/19**Job Tracking No:****Due Date:** 1/11/19**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A SHEET 2 IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	7 pcs	1/11/19	1/11/19	0.00	1.47	Waterjet - Flow		SC 19/01/07
110	QC	7 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-1		SC 19/01/07
120	QC	7 pcs	1/11/19	1/11/19	0.00	0.00	QC8-5		38
130	HandFinish	7 pcs	1/11/19	1/11/19	0.00	0.45	HandFinish1		DR 19/01/09
140	QC	7 pcs	1/11/19	1/11/19	0.00	0.00	QC7-4		DAS 38
150	Packaging	7 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3		28 9-89 DAS
160	QC21-SA	7 Ea	1/11/19	1/11/19	0.00	0.00	QC21		JAN 11 2019 70 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - QC7-Inspect Chemical Conversion Coat

150 - Identify as per dwg & Stock Location: LOCATION : GA

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	5.9640 sf (.852 ea)	100-Waterjet - Flow - 1	5114804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	6	56	0

Part Specifications

Specifications could not be found.

Plex 1/7/19 3:50 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____	DISPOSITION		DEPARTMENT/PROCESS			
Part No. _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Date : _____				Prod. Eng. Coord. ☐	Water Jet ☐	
Descripti _____				Core/Packaging ☐	Supplier ☐	
					Quality ☐	
					MRB (QS1042)	
					Completed By	
					Lead hand / Supervisor	
					QC / QA Coordinator	
Root Cause						
Operator ☐	☐ Bending	☐ Misaligned/off center	☐ ss/Surge	☐ Positioned Wrong		
Manufacturing Process ☐	☐ Crushing	☐ BOM/Route	☐ Folio/Program	☐ Outside Tolerance		
Equip/Tooling ☐	☐ Cracks	☐ Broken/Damage/Defect	☐ Grain Direction	☐ Drawing		
Handling/Presservation ☐	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Weld	☐ Finish		
Material ☐	☐ Marks/Chatter	☐ Drill Holes	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Product Improvement ☐	☐ Mislabeled	☐ Fit/Function	☐ Out of Sequence	☐ Misread		
Process Improvement ☐	Other/Details:					
Human Factors ☐						